

	kgf.m	lbf.ft.	N m
Engine—2.6 litre 6-cylinder Petrol			
Connecting rod cap nuts	2,8	20	27
Main bearing cap bolts	10,4	75	102
Cylinder head bolts			
3/8 in. (9,5 mm approximately) diameter	4,0	30	40
7/16 in. (11 mm approximately) diameter	7,0	50	68
Starter dog:	27,65	200	270
Flywheel bolts	8,5 to 9,0	60 to 65	80 to 88
Clutch			
Clutch cover bolts	3,0 to 3,5	22 to 25	30 to 34
Gearbox			
Output drive flange nut	11,75	85	115
Layshaft bolt	8,5	60	80
Rear axle and final drive			
Hub driving flange bolts	3,9	28	38
Salisbury type axles:			
Differential case bolts	9,1 to 10,4	66 to 75	90 to 102
Crownwheel bolts	13 to 14,5	95 to 105	130 to 142
Differential bearing cap bolts	12,9 to 14,5	93 to 105	125 to 142
Differential cover bolts	2,8 to 3,5	20 to 25	27 to 34

continued

TORQUE WRENCH SETTINGS

	Kgf.m	lbf.ft.	Nm
Front axle and final drive			
Hub driving flange bolts	3,9	28	38
Hub driving flange nut	1,4 to 2,0	10 to 15	14 to 20
Bevel pinion driving flange nut	11,75	85	115
Crownwheel bolts			
0.390 in. (10 mm approximately) diameter	6,2	45	60
0.375 in. (9.5 mm approximately) diameter	4,8	35	47
Differential bearing cap bolts	8,3	60	80
Steering			
Steering wheel nut	5,4	40	54
Ball joint nuts	4,0	30	40
Relay lever pinch bolts	7,6	55	75
Steering box to support bracket bolts	7,0 to 8,5	50 to 60	68 to 80
Steering box support bracket to chassis bolts	2,0	15	20
Steering box drop arm nut	8,5 to 11,0	60 to 80	80 to 108
Brakes			
Wheel cylinder bleed nipple	0,5 to 0,8	4 to 6	5.5 to 8.0
Master cylinder to servo nuts	2,2 to 2,6	16 to 19	22 to 26
Fluid reservoir to master cylinder bolt (single line servo)	2,8 to 3,5	20 to 25	27 to 47
Servo assembly securing nuts	1,2	9	12
Windscreen wipers and washers			
Wiper blade drive adaptor bolts	0,34 (34 kgf.cm)	2.5 (30 lbf.in.)	3.4
Electrical equipment			
Alternator shaft nut	3,5 to 4,2	25 to 30	34 to 40
Starter motor			
Starter through bolts	1,0	8	10

