

TRUCK, UTILITY, 1/4 TON, GS, LANDROVER

REMOVAL OF SILL PANELS

MODIFICATION INSTRUCTION

REF:- AGs in WM No 18971/4, 21222/1.

SUMMARY

1. This instruction details the removal of sill panels from the LH and RH sides of the vehicle to eliminate damage to the sill channel and chassis frame during cross country travel.

Estimated manhours to perform: 1.0

2. Priority: Group 2

3. Vehicles affected:

Subject vehicles

4. Items affected:

Sill panels

5. Action required: By RAEME workshops authorised to carry out unit repair in accordance with WKSP A 850.

6. Stores removed:

Sec/Cat No	Designation	Qty per Veh
RU 330326	PANEL, SILL, RH, front	1
RU 330327	" " LH, front	1
RU 330336	" " RH, rear	1
RU 330337	" " LH, rear	1
RU 330389	BRACKET, securing, sill channel	4
RU 330333	PLATE, fixing, sill panel	2

Stores to be discarded.

DETAIL

7. (a) Remove the ten 1/4 in UNF nuts and bolts securing the sill panels to wing and body and the eight 1/4 in UNF nuts and bolts securing sill panel to bracket on sill channel, remove the brackets from the sill channel.

(b) Paint all exposed metal in accordance with WKSP B 700.

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